

3		2		1
	ITEM	DESCRIPTION	ITEM	DESCRIPTION
	1	SEA WATER INLET $ otin 51 $ [2.0] H.B.	14	ENGINE OIL FILL
	2	HEAT EXCHANGER	15	FUEL RETURN PORT 3/8"-37T
	3	COOLANT FILL	16	FUEL SUPPLY PORT 3/8"-37T
	4	AFTERCOOLER	17	ENGINE OIL DRAIN PORT M22X1.5
	5	WET EXHAUST ELBOW $ otin $ 127 [5.0]	18	ALTERNATOR
	6	ELECTRIC STARTER MOTOR	19	VIBRATION MOUNTS (OPTIONAL)
	7	EXPANSION TANK	20	
	8	THERMOSTAT HOUSING	21	
	9	FUEL/WATER SEPARATOR	22	
	10	PRIMARY FUEL FILTER	23	
	11	OIL FILTER	24	
	12	AIR FILTER & COALESCING FILTER	25	
	13	ENGINE OIL DIPSTICK	26	

JECTION	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS TOLERANCES: ANGULAR: MACH±0.5° BEND±1.0° .X±0.5 .X±0.5 .XX±0.3	DRAWN	NAME	DATE 7/23/2024	NOK MERKI LIGHTS					4420 14th AVE. N.W. Seattle, WA 98107 (206) 789-3880 www. northern-lights.com		
		ENG APPR.			TITLE	TITLE:						
		MFG APPR.			INSTALLATION DIMENSIONS L4105H1, L4105H2							
	INTERPRET GEOMETRIC	Q.A.										
	TOLERANCING PER: ASME Y14.5M	COMMENTS:										
ONFIDENTIAL AINED IN THIS	MATERIAL				SIZE	PART NO.			DWG. NO.		REV	
OPERTY OF REPRODUCTION WITHOUT THE	FINISH				D	SEE TABLE		D-5604				
NORTHERN	DO NOT SCALE	ALE			SCA	LE: 1:10		WEIGHT:		SHEET 1	OF 1	